

Panel, Underbody, HV Battery, Rear (Remove and Replace)

Labor Code: 606513010

Important:

This manual is written for professional automotive technicians who have received high voltage training. It is the technician's responsibility to make sure that the vehicle is safe to work on before beginning inspections or repairs, and to perform all work in a safe manner and in a safe work environment. Refer to the [Introduction](#) section for additional important information.

Potentially Non-Reusable Component(s):

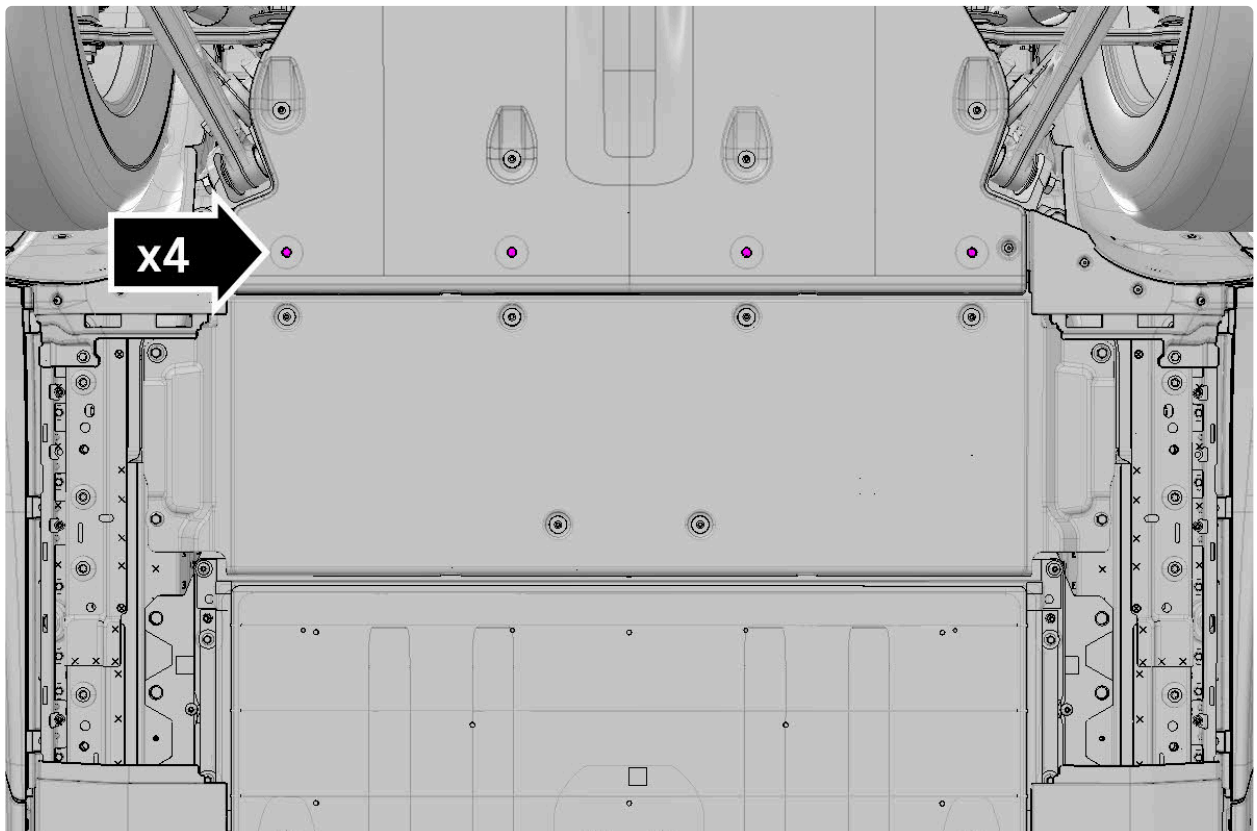
Part Number	Quantity	Fastener Type
Model year 2022-2024 vehicles:		
SC00022900-A	4	Prevailing Torque
Model year 2025+ vehicles:		
SC00022905-A	4	Prevailing Torque

Torque Specifications:

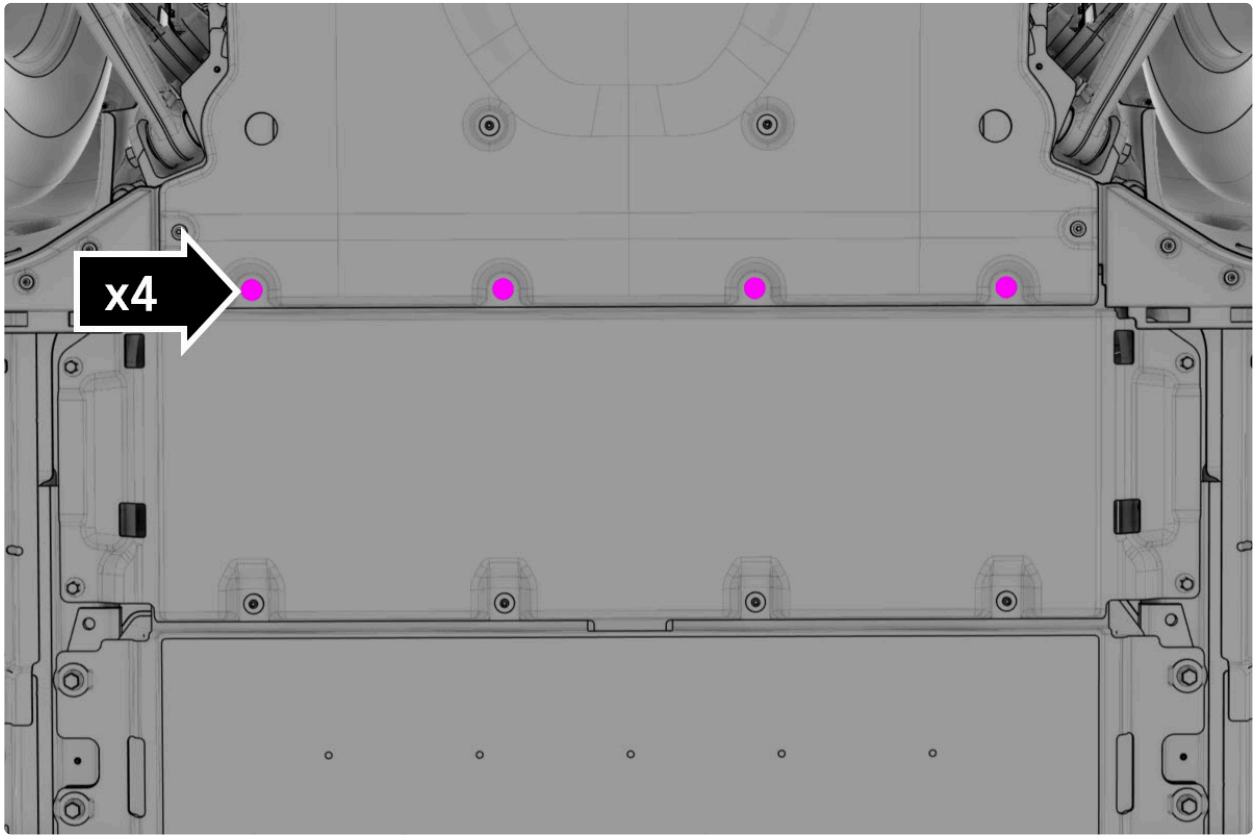
Step Number	Torque (Nm)
3	9
4	9
5	10

Removal

1. On both sides of the vehicle: Remove: [Panel, Underbody, HV Battery, Side, Rear, LH \(Remove and Replace\)](#).
2. [Raise and Support Vehicle](#).
3.
 - o Model year 2022-2024 vehicles:



- o Model year 2025+ vehicles:

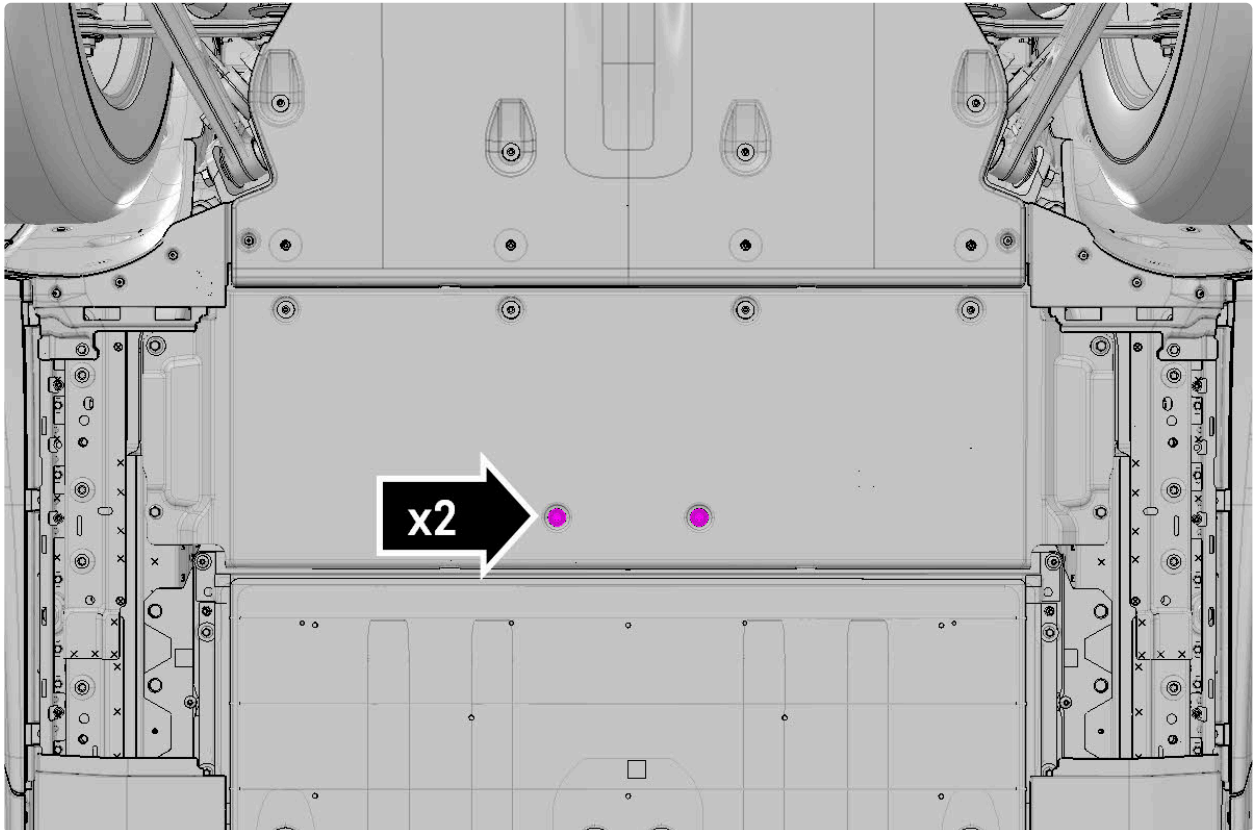


CAUTION:

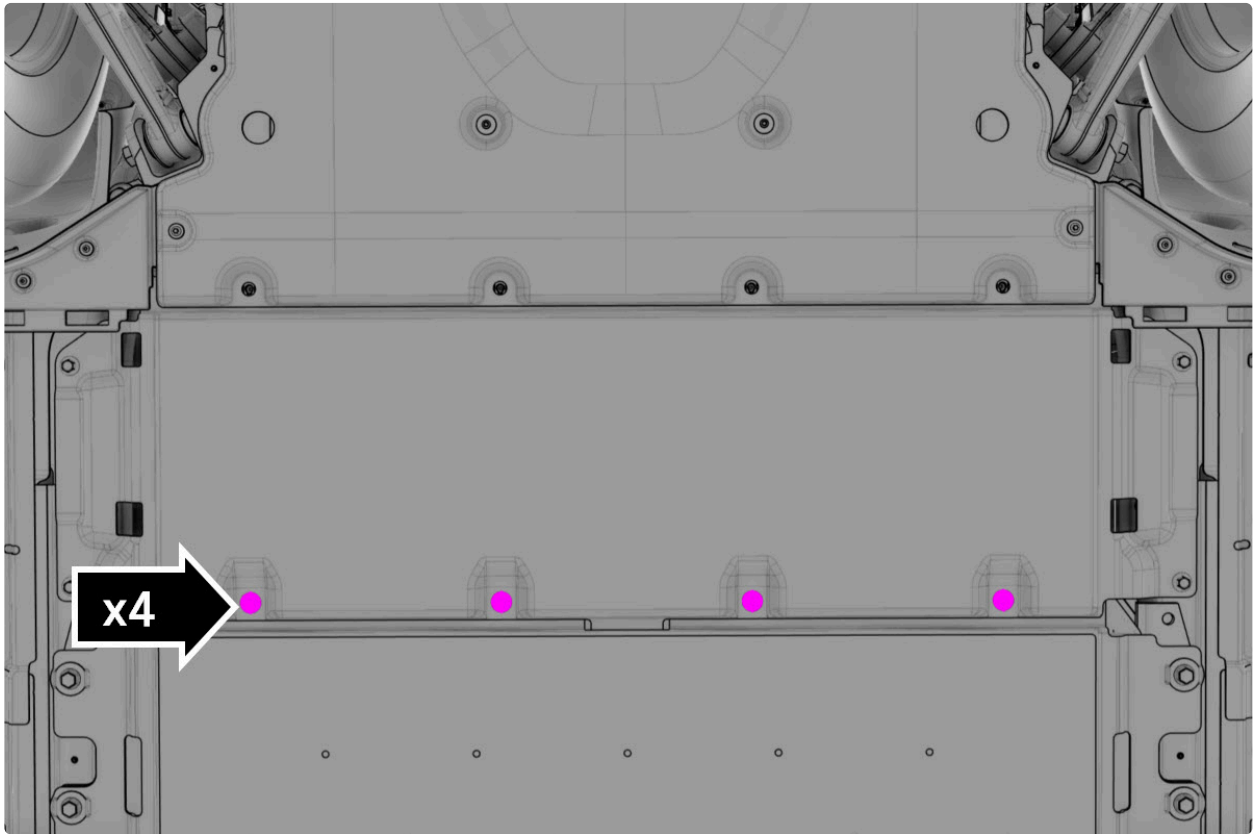
Potentially non-reusable fastener(s).

Torque: 9 Nm

4. o Model year 2022-2024 vehicles:

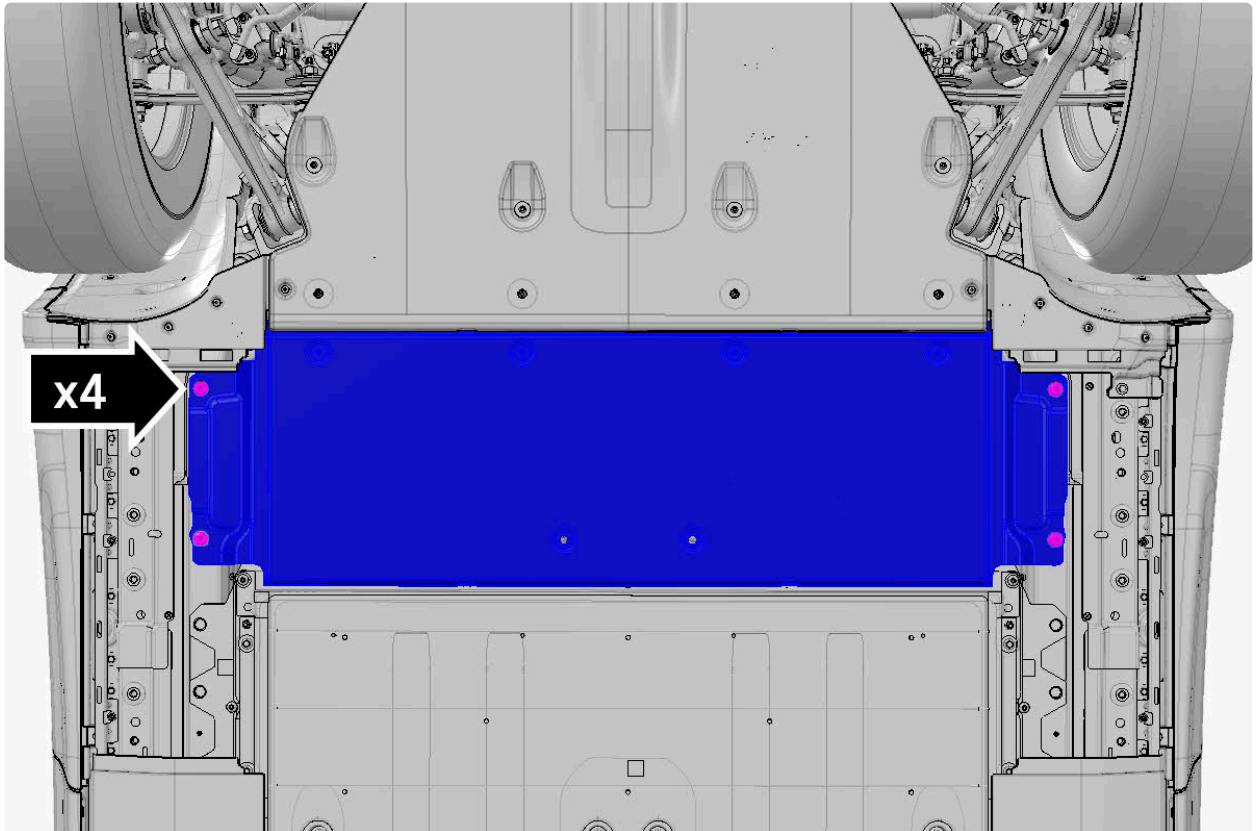


- o Model year 2025+ vehicles:

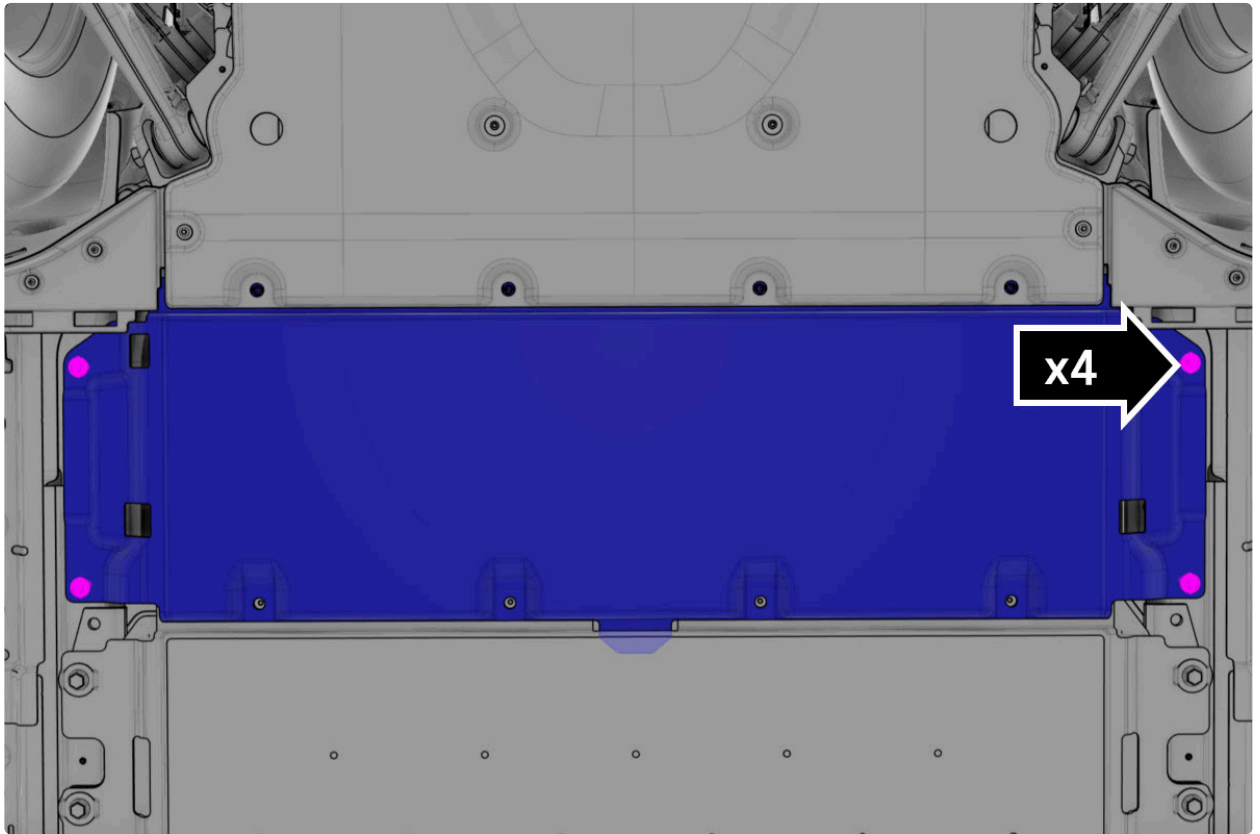


Torque: 9 Nm

5. o Model year 2022-2024 vehicles:



- o Model year 2025+ vehicles:



Torque: 10 Nm

Installation

Installation is the reverse of removal, except for the following:

CAUTION:

Replace all non-reusable components.