

# Trim Panel, Bed, LH (Remove and Reinstall)

Labor Code: 648234011

**Important:**

This manual is written for professional automotive technicians who have received high voltage training. It is the technician's responsibility to make sure that the vehicle is safe to work on before beginning inspections or repairs, and to perform all work in a safe manner and in a safe work environment. Refer to the [Introduction](#) section for additional important information.

**Non-Reusable Component(s):**

Part Number	Quantity
SC00007621-A	3

**Potentially Non-Reusable Component(s):**

Part Number	Quantity	Fastener Type
SC00013900-A	1	<a href="#">Prevailing Torque</a>

**Potentially Required Parts:**

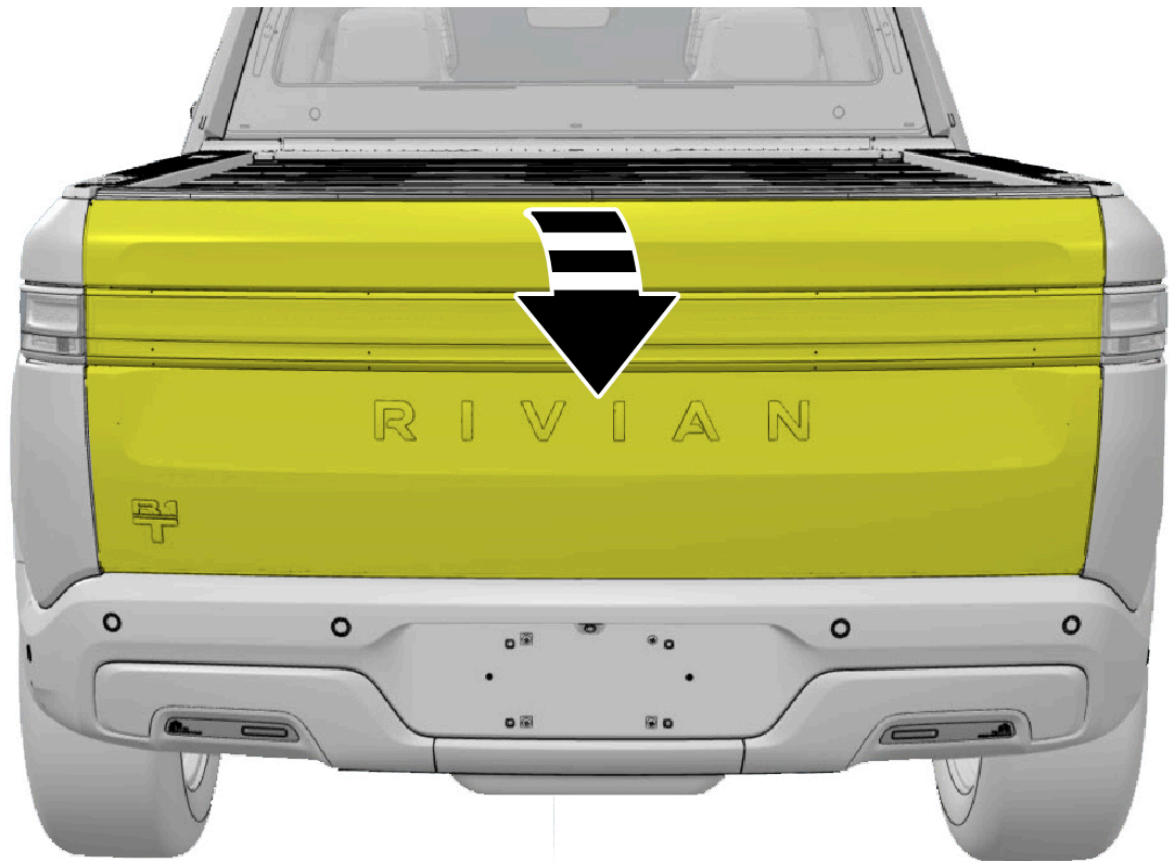
Part Number	Quantity
Butyl patch	1
3M 08308 Heavy-Bodied Seam Sealer	As needed
Rope putty	As needed

**Torque Specifications:**

Step Number	Torque (Nm)
<a href="#">4</a> (Model year 2022-2024 vehicles)	9
<a href="#">4</a> (Model year 2025+ vehicles)	6
<a href="#">5</a> (Model year 2022-2024 vehicles)	9
<a href="#">5</a> (Model year 2025+ vehicles)	6
<a href="#">6</a>	45
<a href="#">7</a>	6

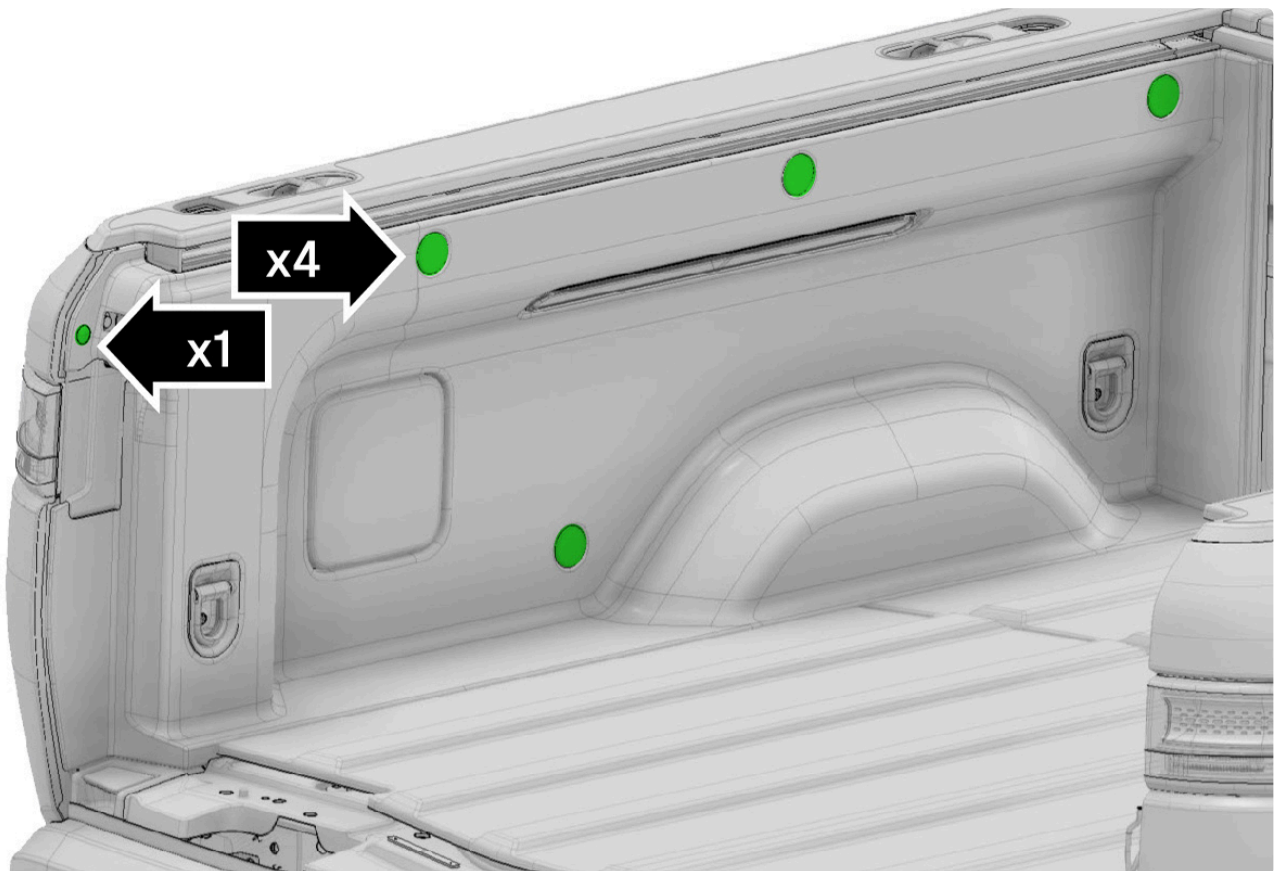
## Removal

1. Open:

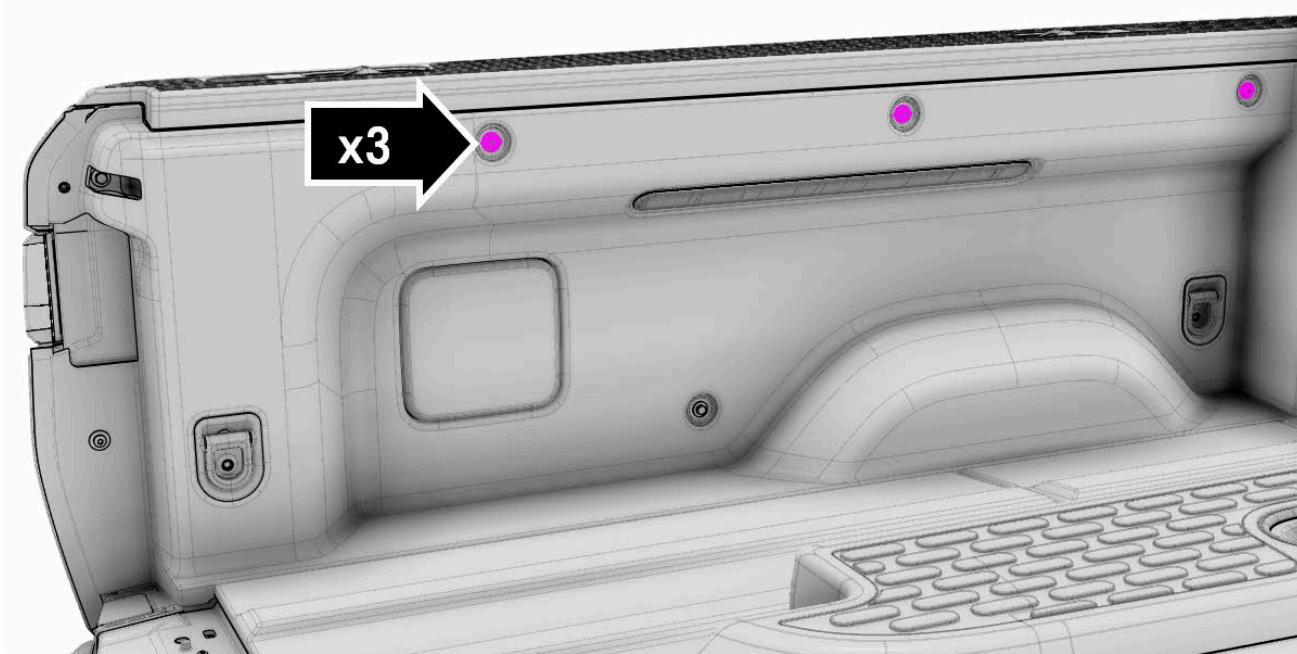


2. Remove: [Panel, Bed, Front](#) (Remove and Replace).

3.



4.



**CAUTION:**  
Non-reusable fastener(s).

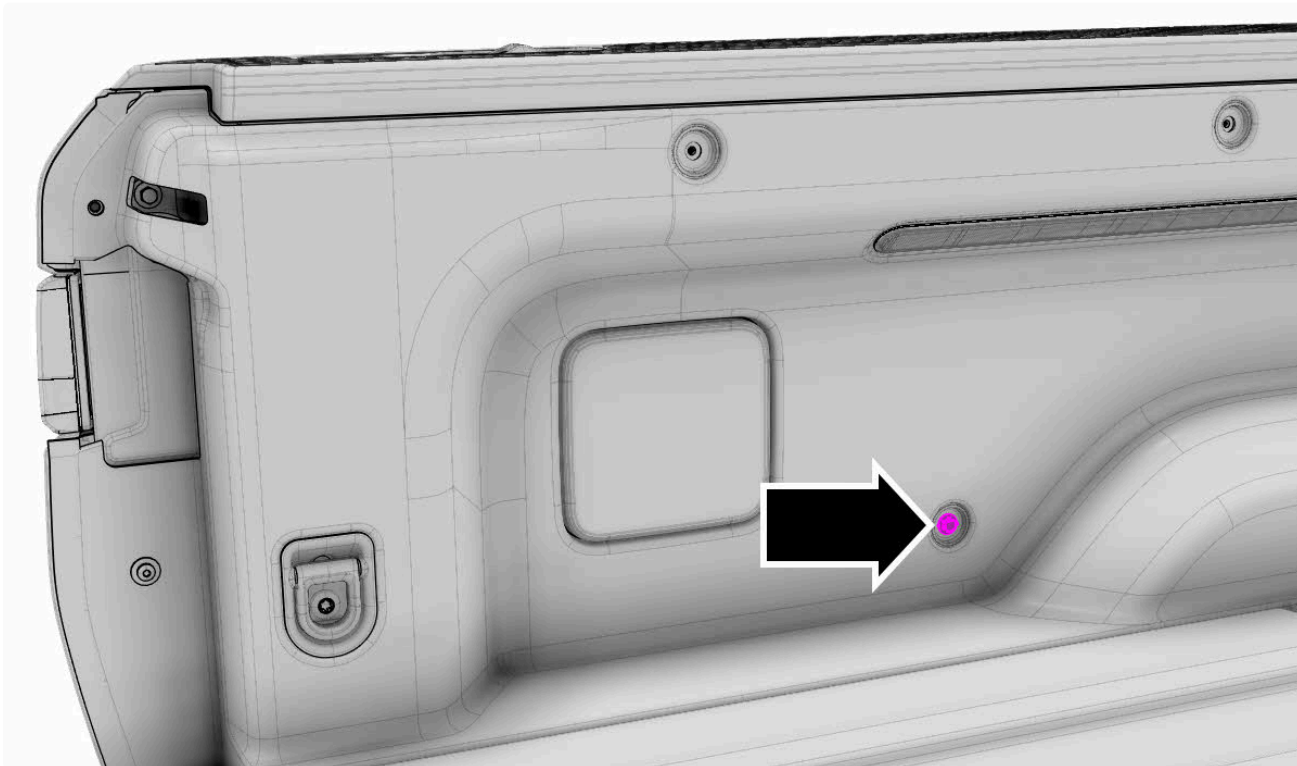
Model year 2022-2024 vehicles

Torque: 9 Nm

Model year 2025+ vehicles

Torque: 6 Nm

5.



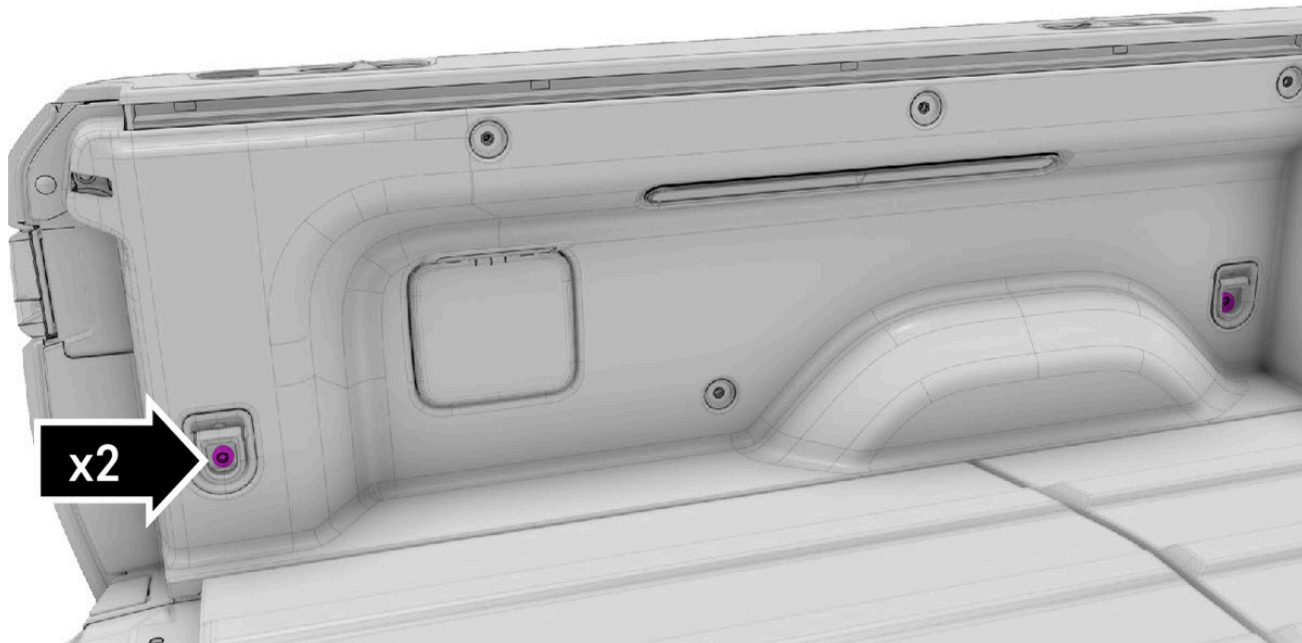
Model year 2022-2024 vehicles

Torque: 9 Nm

Model year 2025+ vehicles

Torque: 6 Nm

6.



Torque: 45 Nm

7.



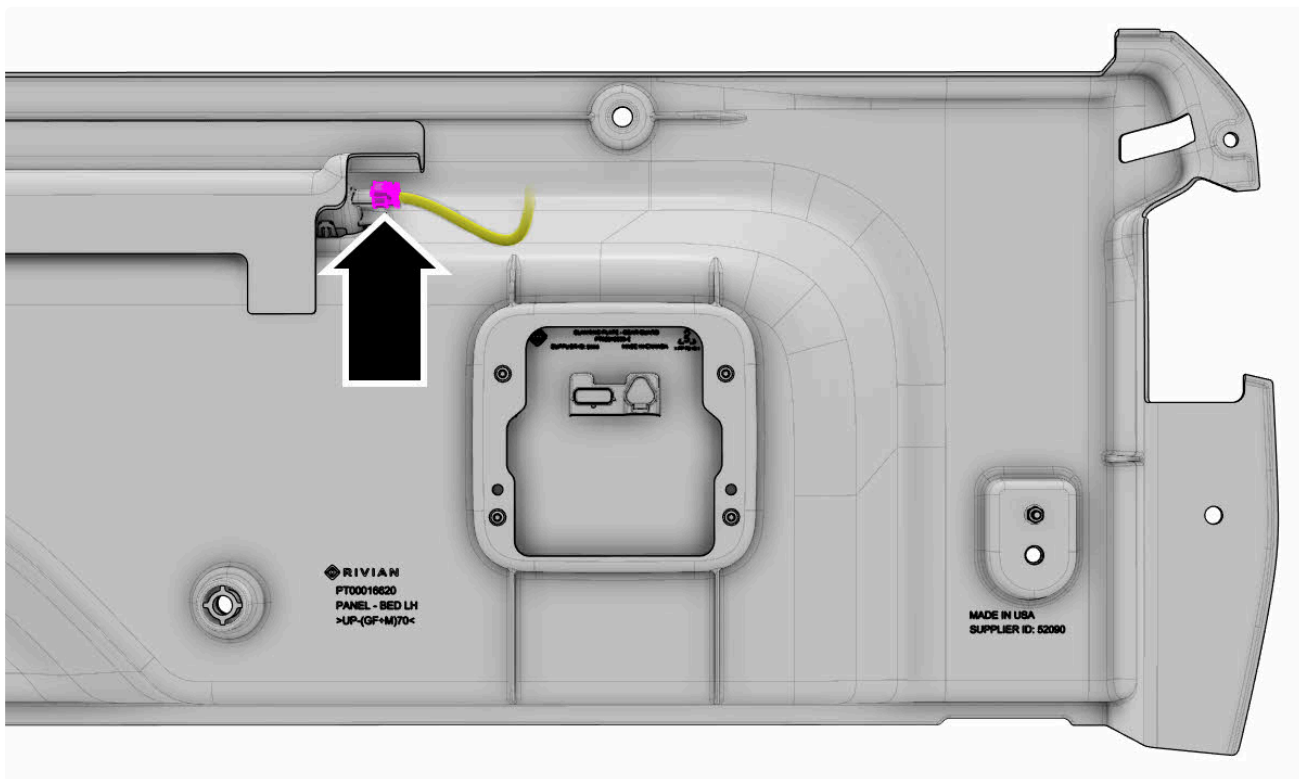
**CAUTION:**  
Potentially non-reusable fastener(s).

Torque: 6 Nm

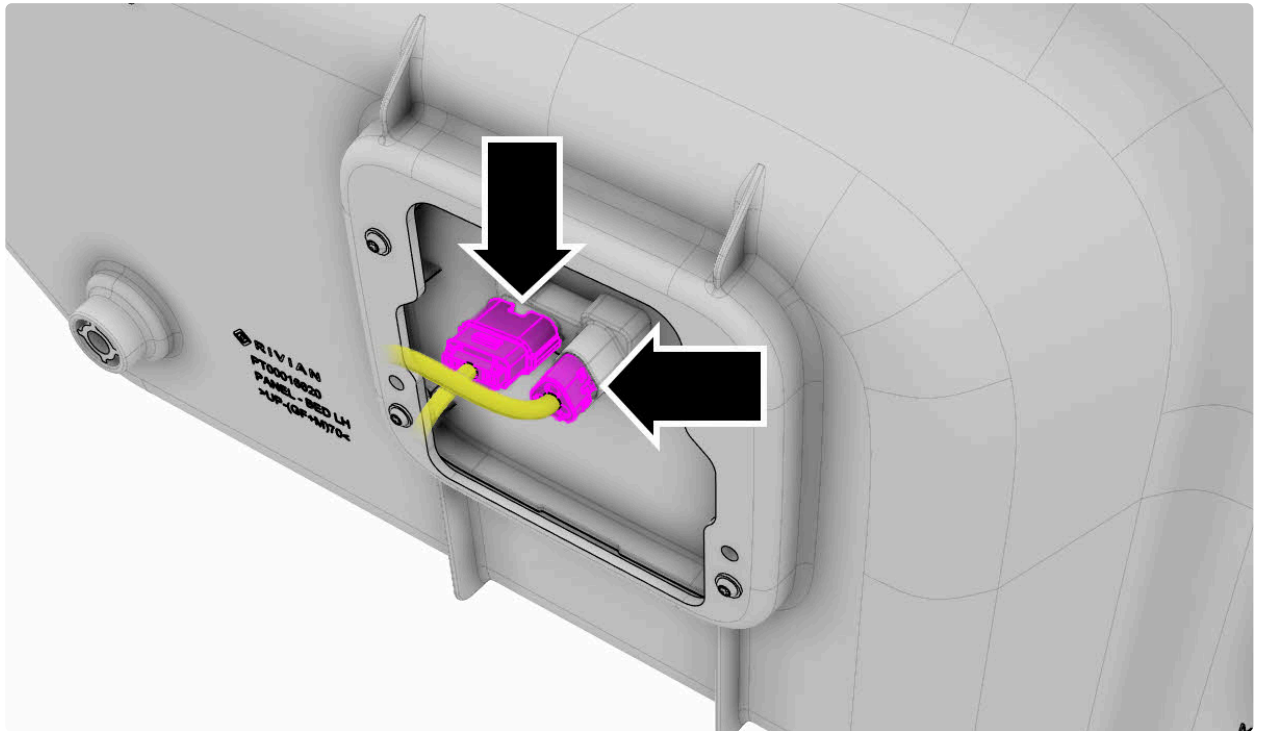
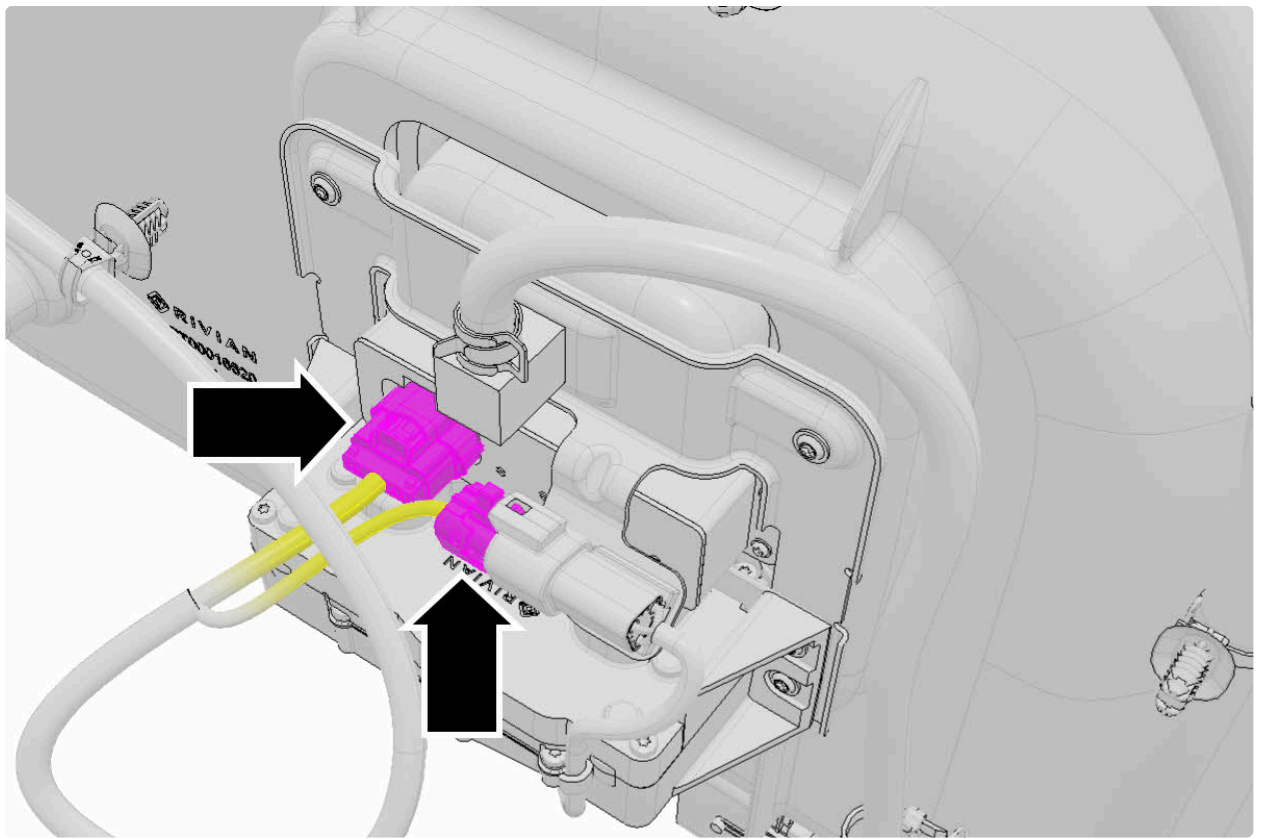
8.



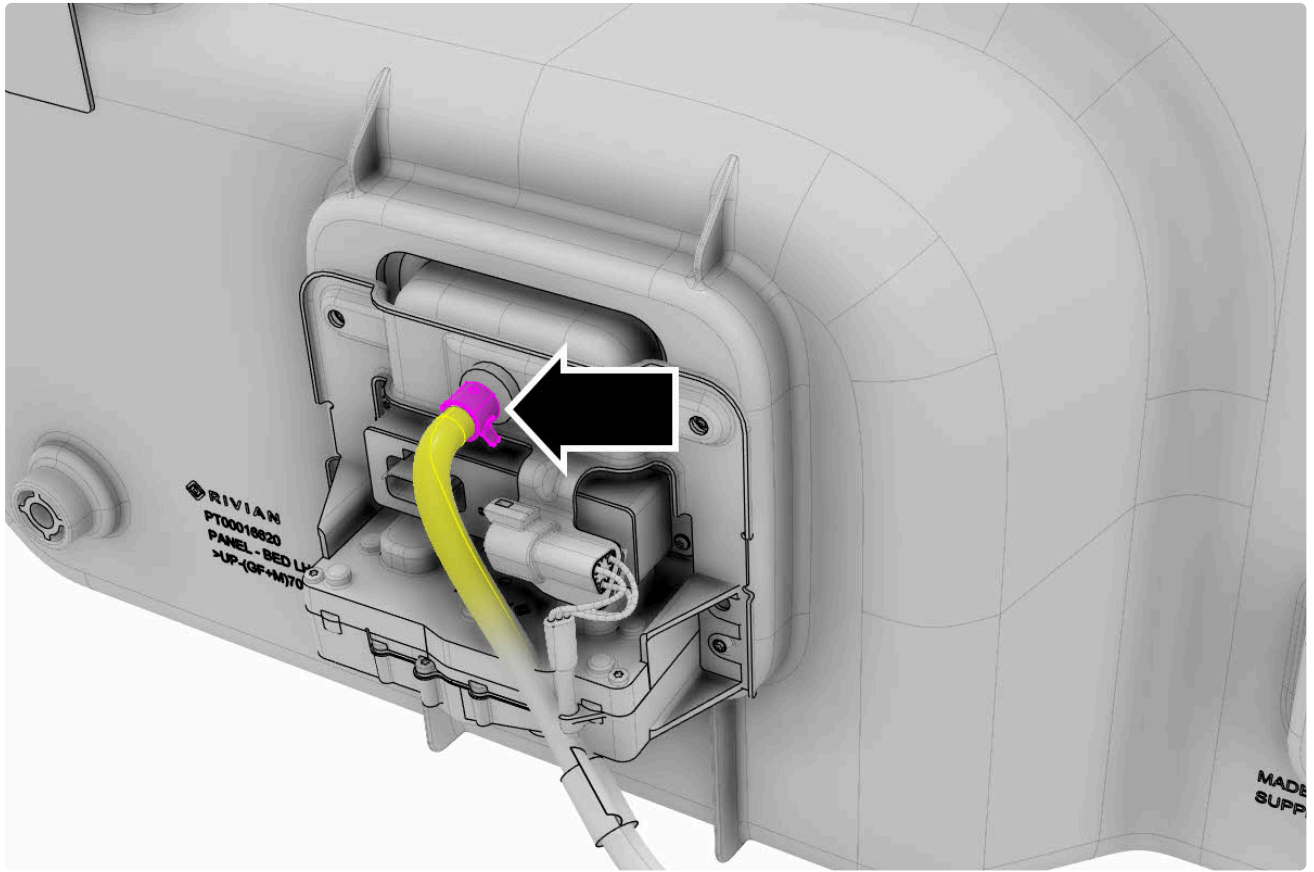
9.



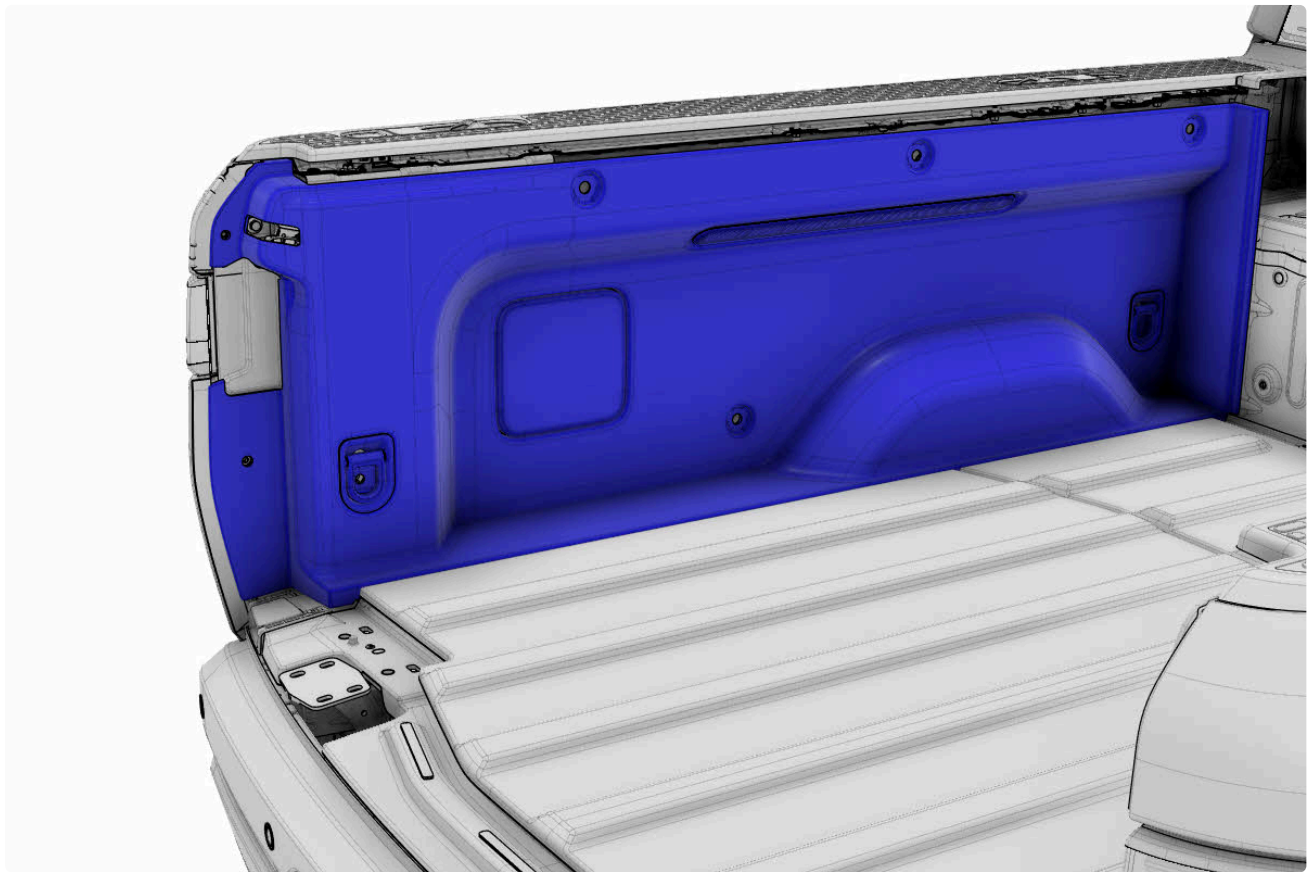
10. One of the following:



11. If equipped:



12.



## Installation

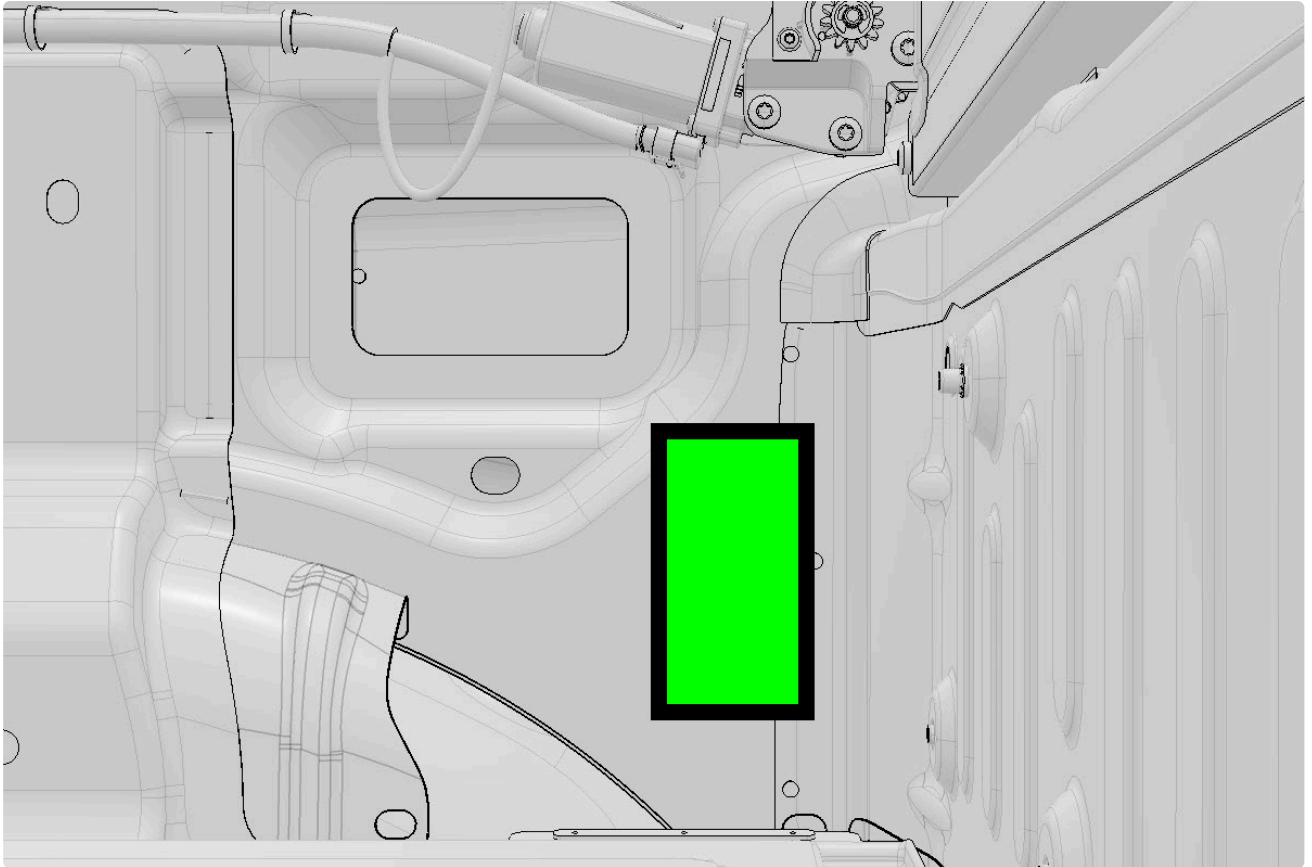
Installation is the reverse of removal, except for the following:

**CAUTION:**

Replace all non-reusable components.

Vehicles built before approximately June 2022 only:

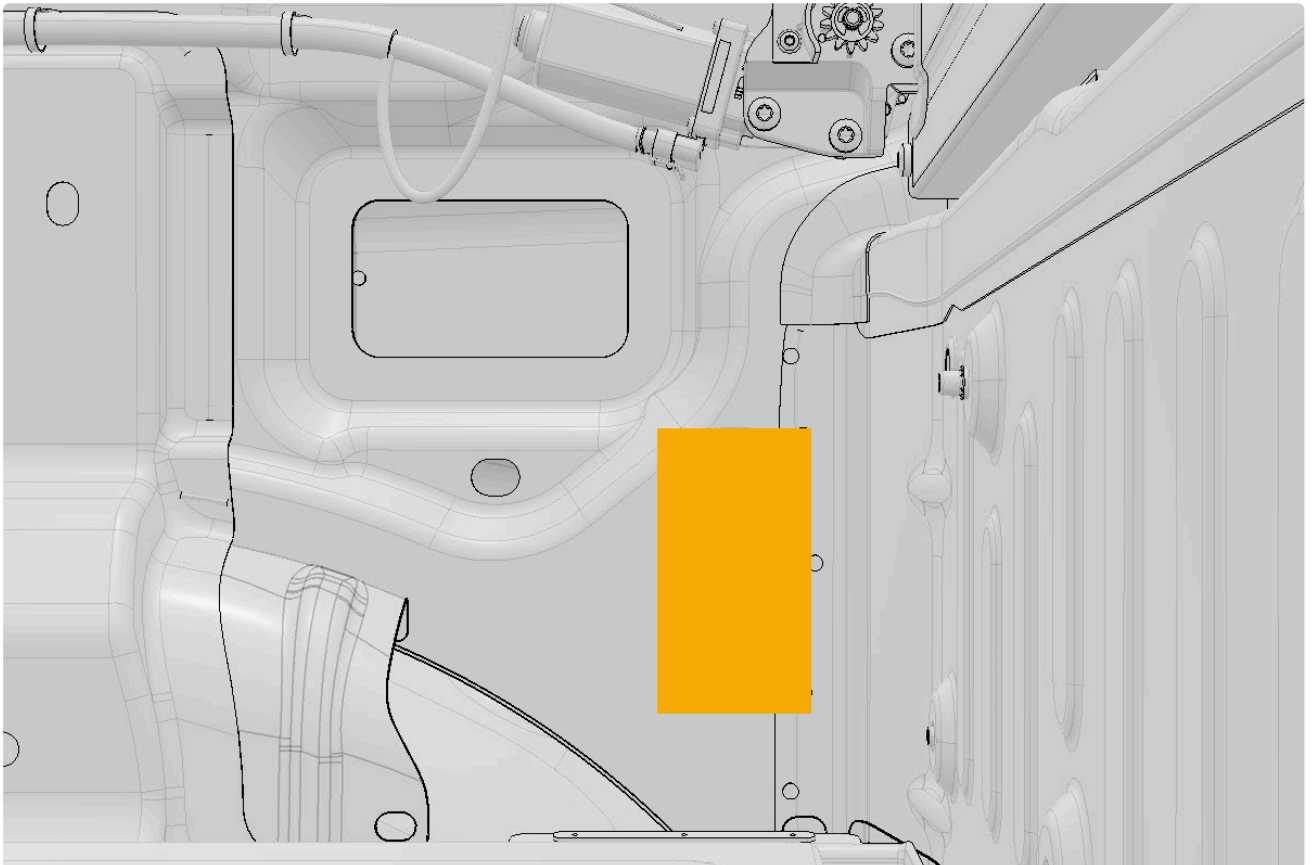
1. Using the non-marring scraper:



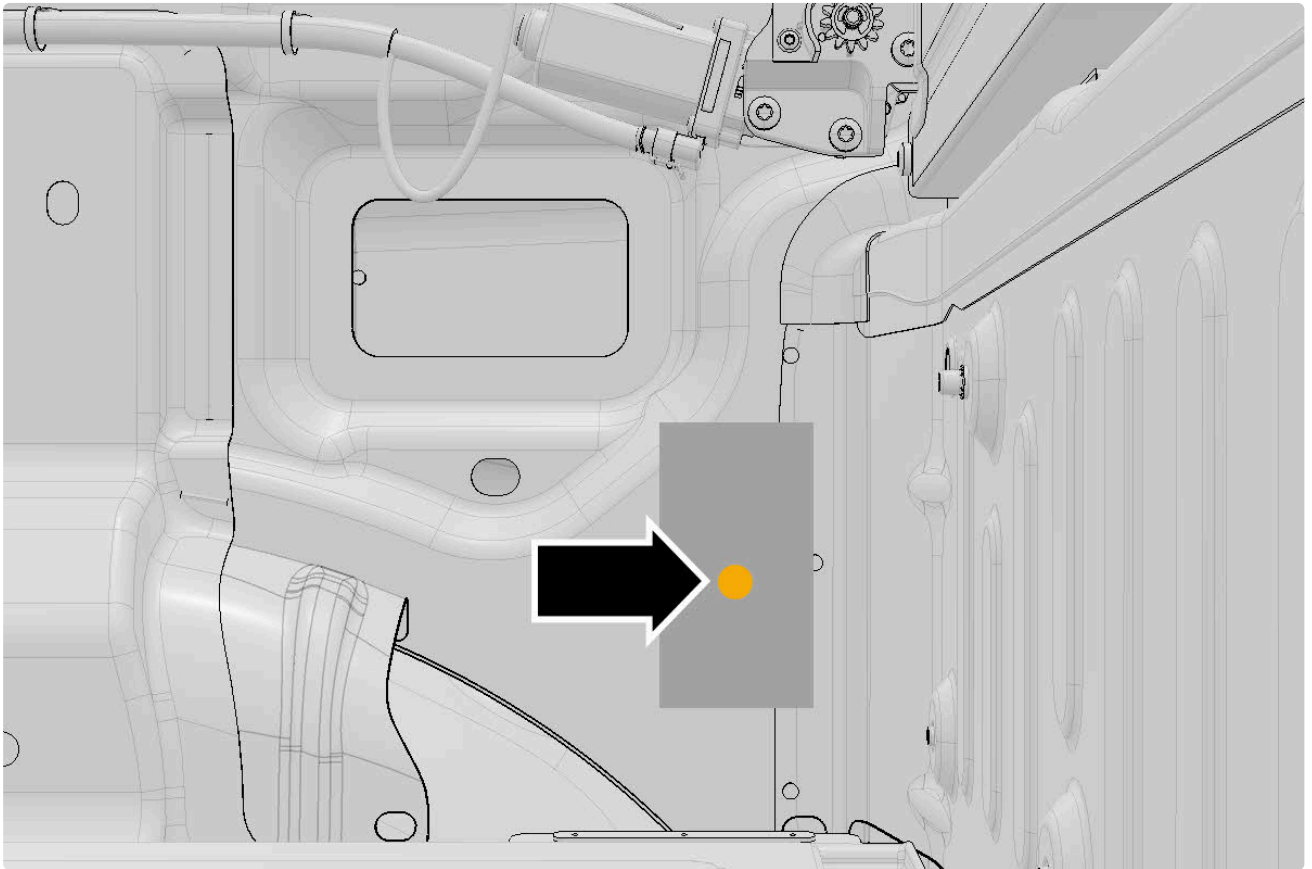
**Note:**

The existing seam sealer does not need to be fully removed.

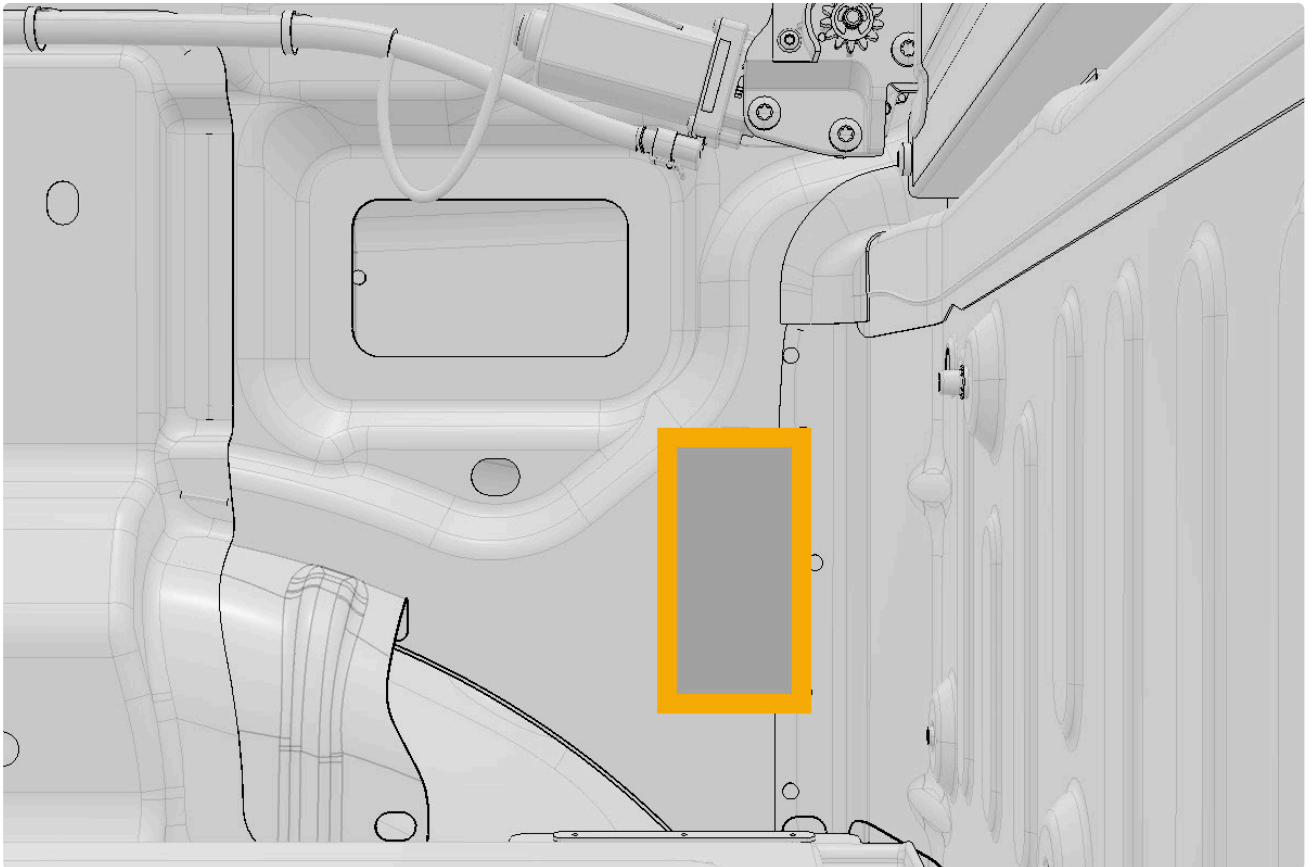
2. Working from the inside of the component outward: Install: Butyl patch.



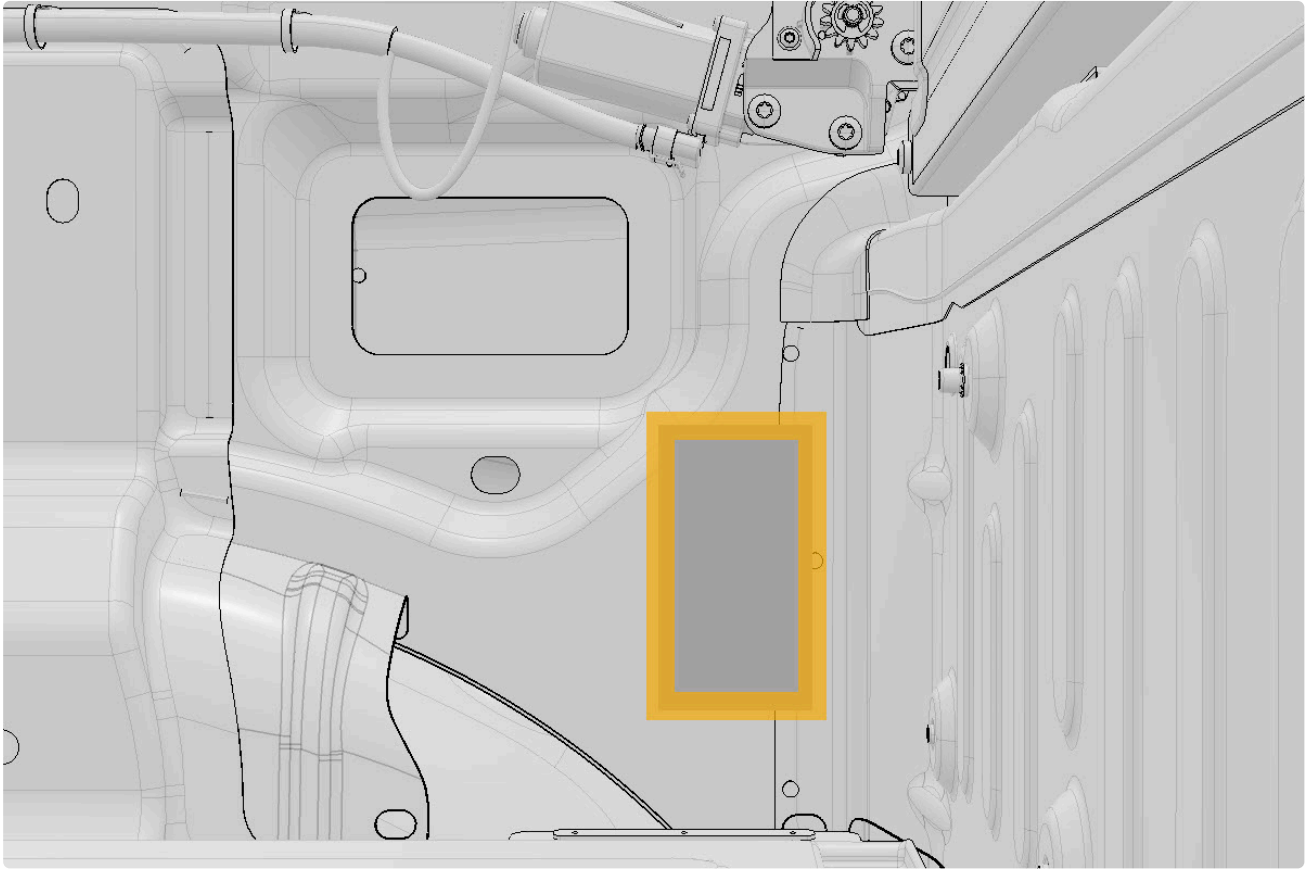
3. Press the highlighted area to make an indentation.



4. Use a fine-grade nylon mesh scuff pad to lightly scuff the highlighted area, then clean the area. Use alcohol wipes or rubbing alcohol on a clean cloth.



5. Apply seam sealer to the highlighted area. Make sure that the seam sealer covers both the butyl patch and the body.



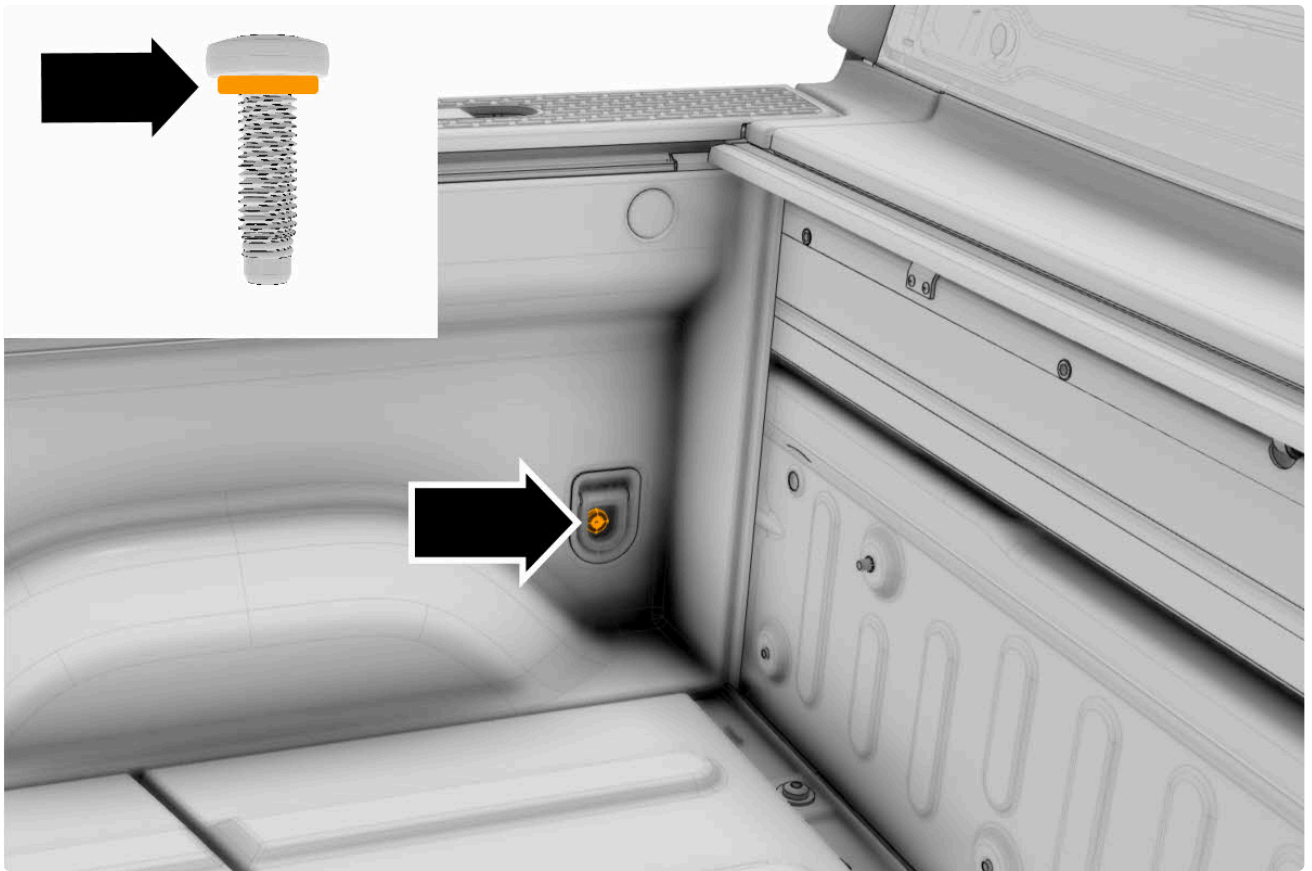
**Seam Sealer**

Product	Quantity
3M 08308 Heavy-Bodied Seam Sealer	As needed

6. Reinstall the remaining component(s).

**Note:**

Apply rope putty to the highlighted area of the component.



**CAUTION:**

Replace all non-reusable components.